



Huiluntuhti 2 osio 17.10.-12.11

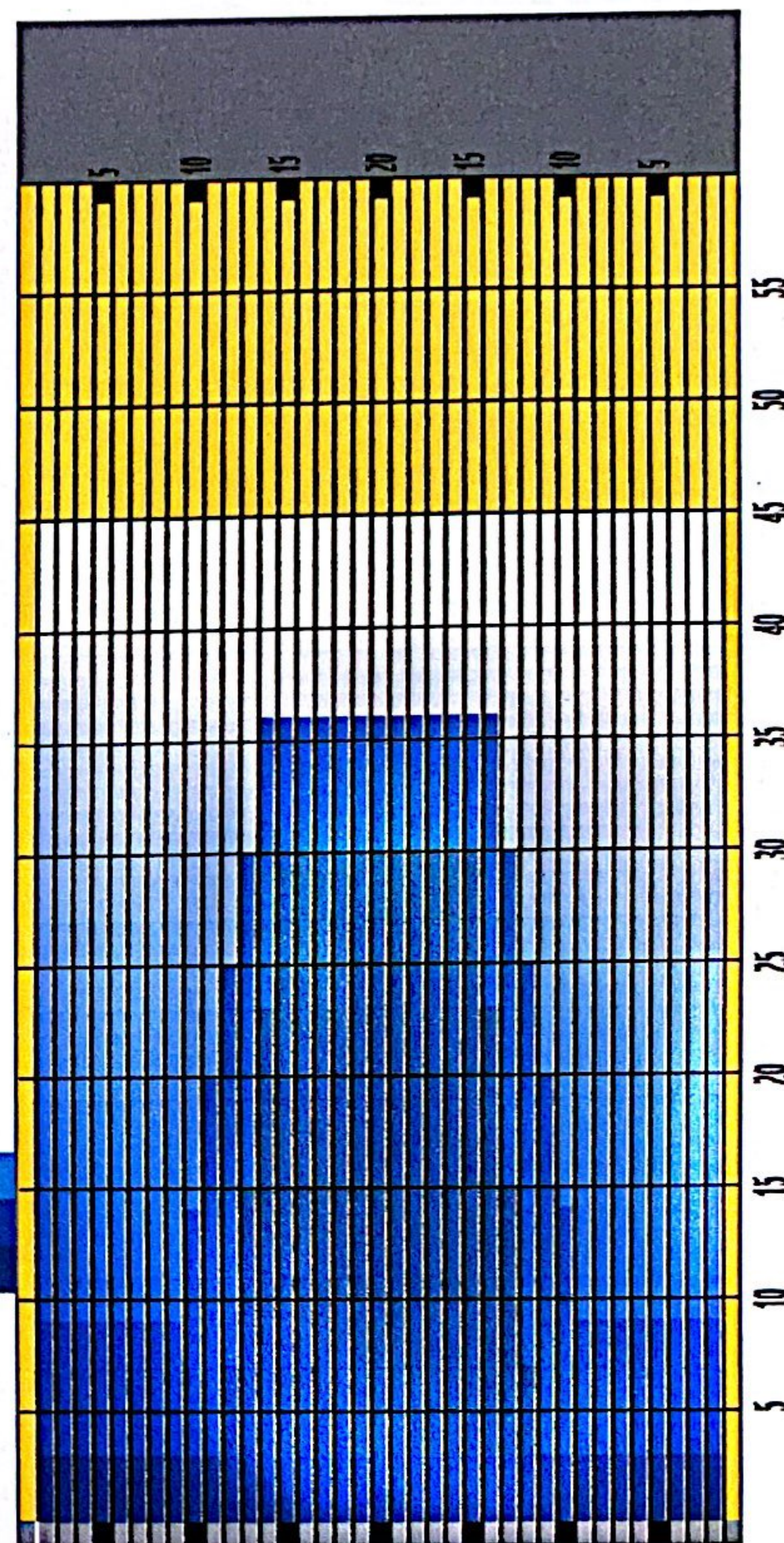


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	13.1 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	23.45 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	12L	12R	2	14	A	34	3.9	7.8	3.9	1700
3	13L	13R	3	18	A	45	7.8	15.4	7.6	2250
4	14L	14R	3	18	A	39	15.4	23.0	7.6	1950
5	15L	15R	3	18	A	33	23.0	30.6	7.6	1650
6	2L	2R	0	26	A	0	30.6	36.0	5.4	0
7	2L	2R	0	30	A	0	36.0	45.0	9.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	45.0	36.0	-9.0	0
2	14L	14R	2	22	A	26	36.0	29.8	-6.2	1300
3	13L	13R	2	18	A	30	29.8	24.7	-5.1	1500
4	12L	12R	2	18	A	34	24.7	19.6	-5.1	1700
5	11L	11R	2	18	A	38	19.6	14.5	-5.1	1900
6	10L	10R	2	18	A	42	14.5	9.4	-5.1	2100
7	2L	2R	1	18	A	37	9.4	6.9	-2.5	1850
8	2L	2R	0	14	A	0	6.9	0.0	-6.9	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.25	3.68	1.1	1.1	3.68	6.25

