



# Huiluntuhti 2023

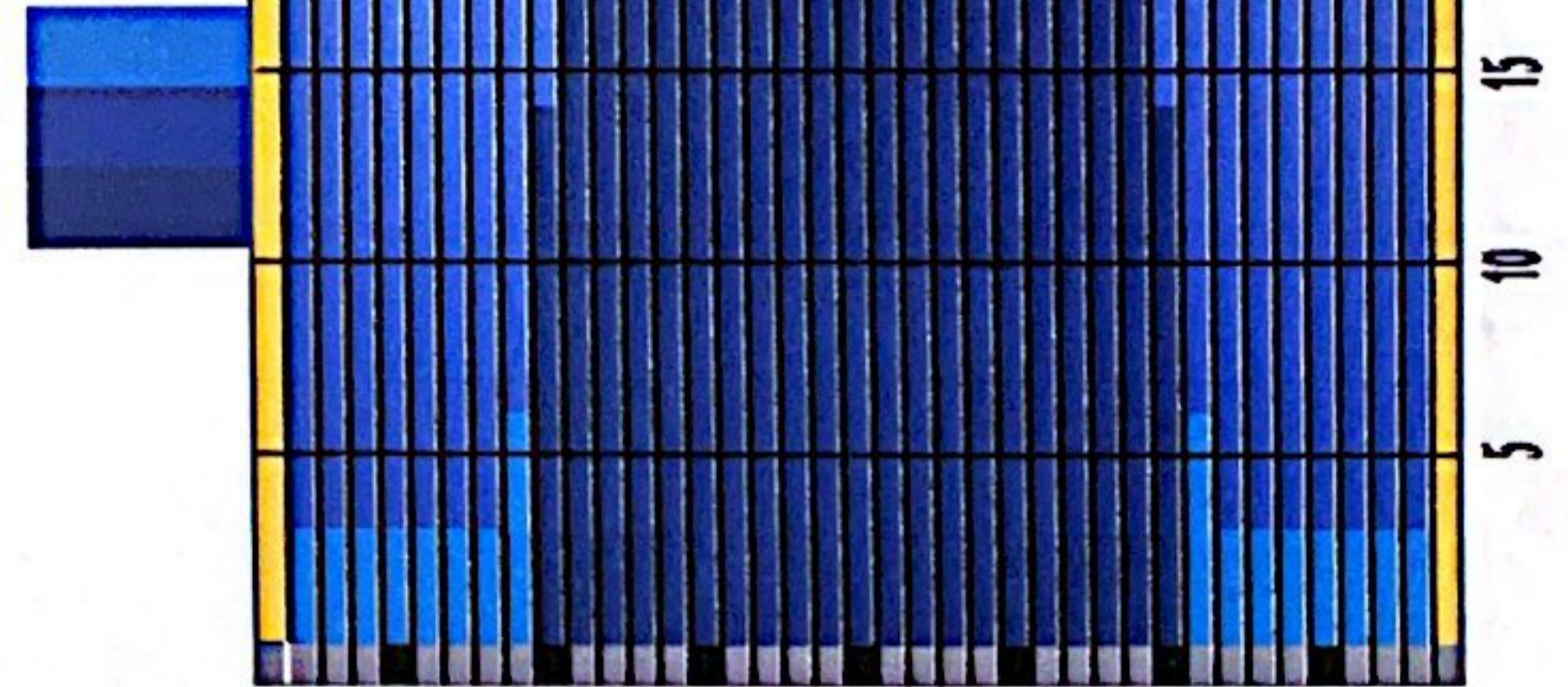


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	7.85 mL	Volume Oil Total	23.45 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	9L	9R	1	18	A	23	3.9	6.4	2.5	1150
3	10L	10R	3	18	A	63	6.4	14.0	7.6	3150
4	11L	11R	3	18	A	57	14.0	21.6	7.6	2850
5	13L	13R	3	18	A	45	21.6	29.2	7.6	2250
6	14L	14R	1	22	A	13	29.2	32.3	3.1	650
7	2L	2R	0	22	A	0	32.3	34.0	1.7	0
8	2L	2R	0	26	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	40.0	32.0	-8.0	0
2	14L	14R	1	22	A	13	32.0	28.9	-3.1	650
3	13L	13R	3	18	A	45	28.9	21.3	-7.6	2250
4	11L	11R	3	18	A	57	21.3	13.7	-7.6	2850
5	10L	10R	2	14	A	42	13.7	9.8	-3.9	2100
6	2L	2R	0	10	A	0	9.8	0.0	-9.8	0

Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance        59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 This Pattern Up Loaded From Slot # 6 In Lane  
 Machine On 9/10/2013 11:36 AM



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.67	2.5	1.02	1.02	2.5	7.67

