



KEILAKESÄ 46. 2025



Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	11.5 mL	Reverse Oil Total	11.65 mL	Volume Oil Total	23.15 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	9L	9R	1	14	A	23	1.9	3.8	1.9	1150
3	10L	10R	2	18	A	42	3.8	8.9	5.1	2100
4	11L	11R	3	18	A	57	8.9	16.5	7.6	2850
5	12L	12R	2	18	A	34	16.5	21.6	5.1	1700
6	2L	2R	0	18	A	0	21.6	34.0	12.4	0
7	2L	2R	0	26	A	0	34.0	38.0	4.0	0
8	2L	2R	0	30	A	0	38.0	42.0	4.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	35.0	-7.0	0
2	12L	12R	1	18	A	17	35.0	32.5	-2.5	850
3	11L	11R	2	18	A	38	32.5	27.4	-5.1	1900
4	10L	10R	4	18	A	84	27.4	17.2	-10.2	4200
5	9L	9R	3	18	A	69	17.2	9.6	-7.6	3450
6	8L	8R	1	14	A	25	9.6	7.7	-1.9	1250
7	2L	2R	0	10	A	0	7.7	0.0	-7.7	0

Cleaner Ratio Main Mix 5:1 Forward
Cleaner Ratio Back End Mix 5:1 Reverse
Cleaner Ratio Back End Distance 59 Combined
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 5 In Lane
Machine On 9/10/2013 11:35 AM

