



Täyskaato

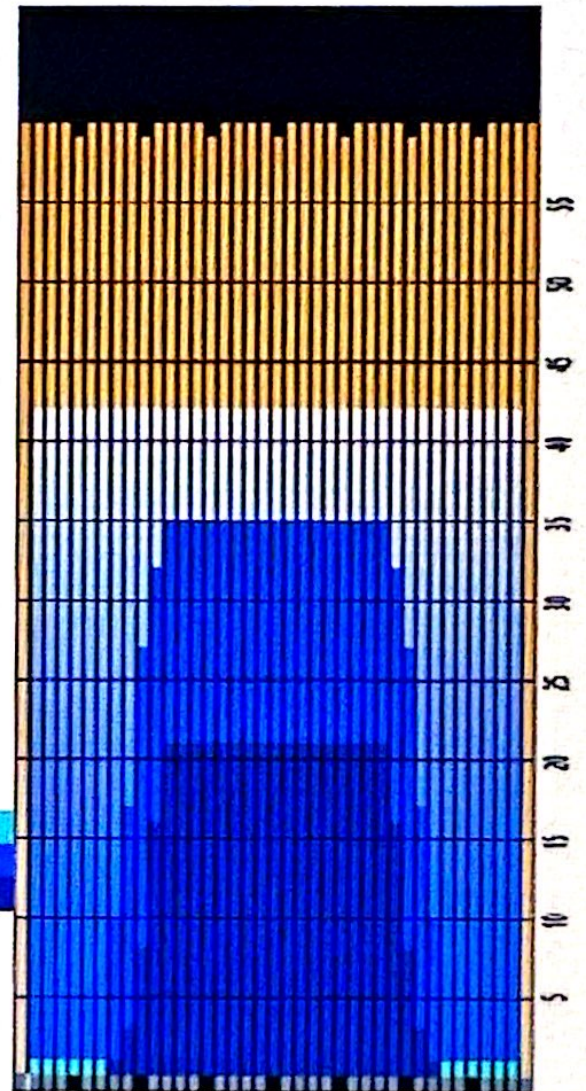


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	11.5 mL	Reverse Oil Total	11.65 mL	Volume Oil Total	23.15 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	TOR
1	2L	2R	2	14	A	74	0.0	1.9	3700
2	9L	9R	1	14	A	23	1.9	3.8	1150
3	10L	10R	2	18	A	42	3.8	8.9	5.1
4	11L	11R	3	18	A	57	8.9	16.3	7.6
5	12L	12R	2	18	A	34	16.3	21.6	5.1
6	2L	2R	0	18	A	0	21.6	34.0	12.4
7	2L	2R	0	26	A	0	34.0	38.0	4.0
8	2L	2R	0	30	A	0	38.0	42.0	4.0

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	TOR
1	2L	2R	0	30	A	0	42.0	35.0	-7.0
2	12L	12R	1	18	A	17	35.0	32.5	-2.5
3	11L	11R	2	18	A	38	32.5	27.4	-5.1
4	10L	10R	4	18	A	64	27.4	17.2	-10.2
5	9L	9R	3	18	A	69	17.2	9.6	-7.6
6	8L	8R	1	14	A	25	9.6	7.7	-1.9
7	2L	2R	0	10	A	0	7.7	0.0	-7.7

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 5 In Lane
 Machine On 9/10/2013 11:35 AM



Item	3L-7L 10L-10R	8L-12L 10L-10R	13L-17L 10L-10R	18L-18R 17R-13R	18L-18R 12R-8R	18L-18R 7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle/Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	10.5	1.69	1	1	1.69	10.5

