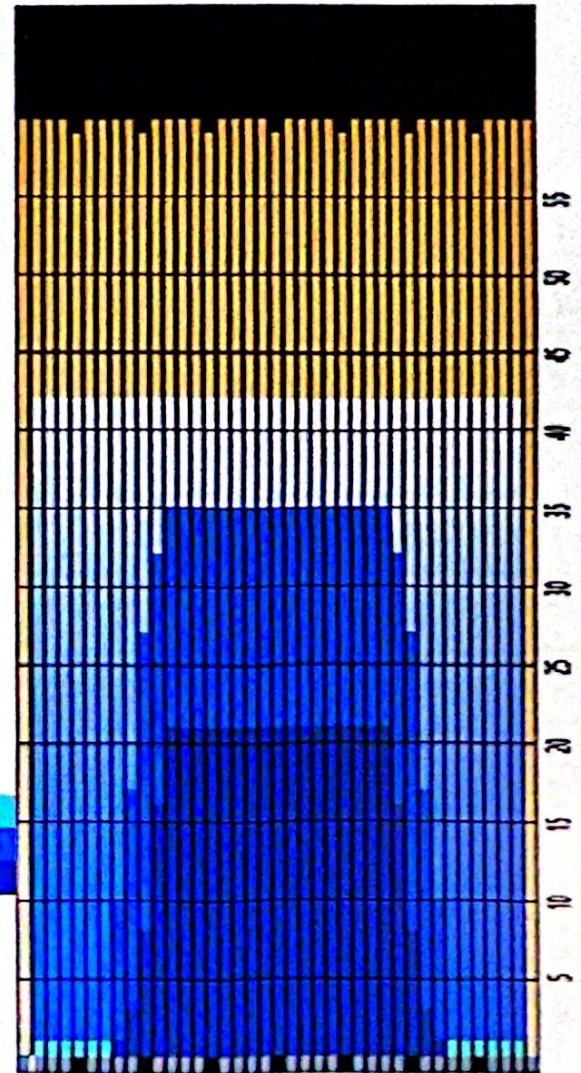


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	11.5 mL	Reverse Oil Total	11.65 mL	Volume Oil Total	23.15 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	TON	
1	2L	2R	2	14	A	74	0.0	1.9	3700	
2	9L	9R	1	14	A	23	1.9	3.8	1150	
3	10L	10R	2	18	A	42	3.8	8.9	2100	
4	11L	11R	3	18	A	57	8.9	16.5	2650	
5	12L	12R	2	18	A	34	16.5	21.6	1700	
6	2L	2R	0	18	A	0	21.6	34.8	12.4	0
7	2L	2R	0	26	A	0	34.8	38.8	4.8	0
8	2L	2R	0	30	A	0	38.8	42.8	4.8	0

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	TON	
1	2L	2R	0	30	A	0	42.8	35.8	-7.8	0
2	12L	12R	1	18	A	17	35.8	32.5	-2.5	850
3	11L	11R	2	18	A	38	32.5	27.4	-5.1	1900
4	10L	10R	4	18	A	84	27.4	17.2	-10.2	4200
5	9L	9R	3	18	A	69	17.2	9.6	-7.6	3450
6	8L	8R	1	14	A	25	9.6	7.7	-1.9	1250
7	2L	2R	0	10	A	0	7.7	0.8	-7.7	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 5 In Lane
 Machine On 9/10/2013 11:35 AM

Item	3L-7L 18L-18R	8L-12L 18L-18R	13L-17L 18L-18R	18L-18R 17R-12R	18L-18R 12R-8R	18L-18R 7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle-Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	105	1.69	1	1	1.69	105

