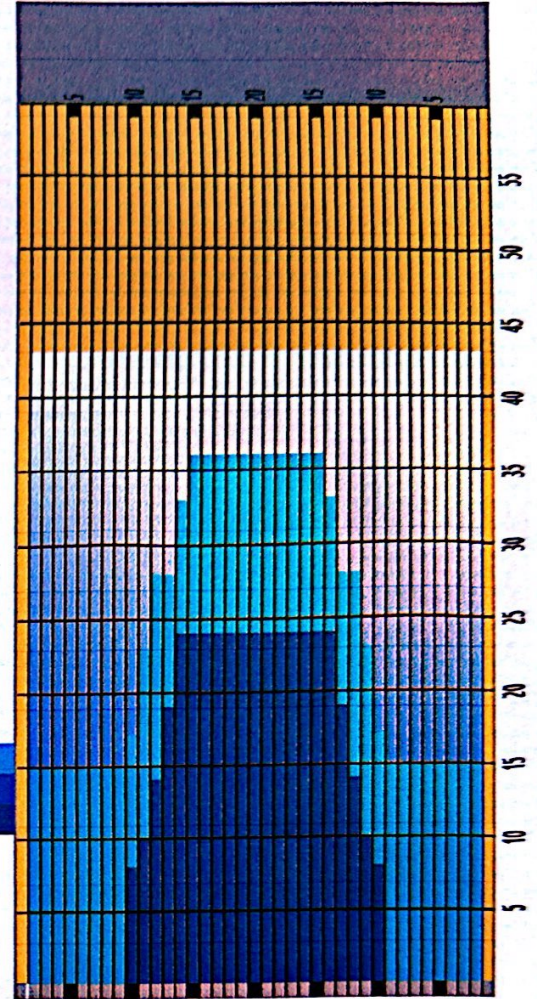


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	19.28 mL	Reverse Oil Total	5.2 mL	Volume Oil Total	24.48 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.
1	2L	2R	9	14	A	333	0.0	15.8	15.8	13320
2	10L	10R	1	14	A	21	15.8	17.7	1.9	840
3	11L	11R	3	14	A	57	17.7	23.6	5.9	2280
4	12L	12R	2	18	A	34	23.6	28.7	5.1	1360
5	14L	14R	2	18	A	26	28.7	33.8	5.1	1040
6	15L	15R	1	18	A	11	33.8	36.3	2.5	440
7	2L	2R	0	22	A	0	36.3	43.0	6.7	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.
1	2L	2R	0	26	A	0	43.0	24.0	-19.0	0
2	14L	14R	2	18	A	26	24.0	18.9	-5.1	1040
3	13L	13R	2	18	A	30	18.9	13.8	-5.1	1200
4	12L	12R	2	14	A	34	13.8	9.9	-3.9	1360
5	11L	11R	1	14	A	19	9.9	8.0	-1.9	760
6	10L	10R	1	14	A	21	8.0	6.1	-1.9	840
7	2L	2R	0	14	A	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Kegel Kode: 3043 | Pattern designed for use in Kegel TRANSFER ROLLER/WIPER BAR machines. |

This 43 foot pattern has more out of bounds than most patterns because of the increased application of conditioner on the forward pass. With a slight

Item	3L-7L:13L-13R	8L-12L:13L-13R	13L-17L:13L-13R	13L-13R:17R-13R	13L-13R:12R-3R	13L-13R:7R-3R
Description	Outside TrackMiddle	Middle TrackMiddle	Inside TrackMiddle	Middle: Inside Track	MiddleMiddle Track	MiddleOutside Track
Track Zone Ratio	2.89	2.06	1.05	1.05	2.06	2.89

