



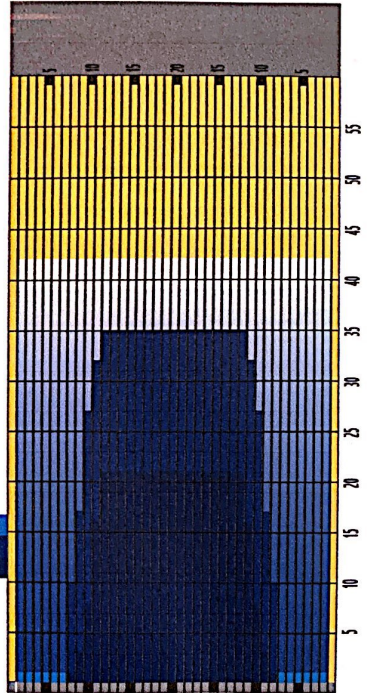
# Kaamoskeli 1 osio



Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	11.5 mL	Reverse Oil Total	11.65 mL	Volume Oil Total	23.15 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.	
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	9L	9R	1	14	A	23	1.9	3.8	1.9	1150
3	10L	10R	2	18	A	42	3.8	8.9	5.1	2100
4	11L	11R	3	18	A	57	8.9	16.5	7.6	2850
5	12L	12R	2	18	A	34	16.5	21.6	5.1	1700
6	2L	2R	0	18	A	0	21.6	34.0	12.4	0
7	2L	2R	0	26	A	0	34.0	38.0	4.0	0
8	2L	2R	0	30	A	0	38.0	42.0	4.0	0

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.	
1	2L	2R	0	30	A	0	42.0	35.0	-7.0	0
2	12L	12R	1	18	A	17	35.0	32.5	-2.5	850
3	11L	11R	2	18	A	38	32.5	27.4	-5.1	1900
4	10L	10R	4	18	A	84	27.4	17.2	-10.2	4200
5	9L	9R	3	18	A	69	17.2	9.6	-7.6	3450
6	8L	8R	1	14	A	25	9.6	7.7	-1.9	1250
7	2L	2R	0	10	A	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 <p> Download PDF for full description.</p>

Item	3L-7L-13L-13R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-8R	18L-18R-7R-8R
Description	Outside TrackMiddle	Middle TrackMiddle	Inside TrackMiddle	Middle: Inside Track	Middle: Middle Track	Middle: Outside Track
Track Zone Ratio	10.5	1.69	1	1	1.69	10.5

