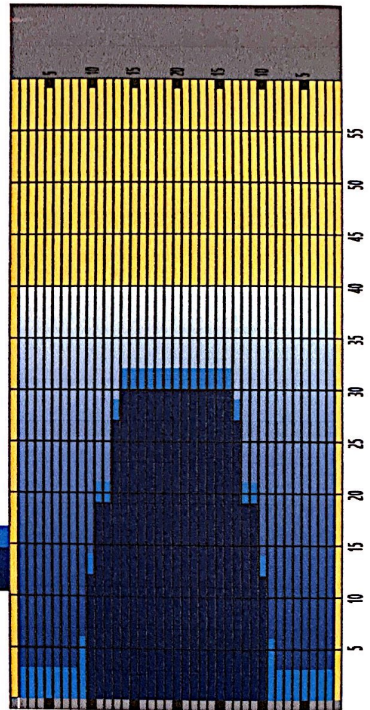


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	7.85 mL	Volume Oil Total	23.45 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	9L	9R	1	18	A	23	3.9	6.4	2.5	1150
3	10L	10R	3	18	A	63	6.4	14.0	7.6	3150
4	11L	11R	3	18	A	57	14.0	21.6	7.6	2850
5	13L	13R	3	18	A	45	21.6	29.2	7.6	2250
6	14L	14R	1	22	A	13	29.2	32.3	3.1	650
7	2L	2R	0	22	A	0	32.3	34.0	1.7	0
8	2L	2R	0	26	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.
1	2L	2R	0	30	A	0	40.0	30.0	-10.0	0
2	14L	14R	1	22	A	13	30.0	26.9	-3.1	650
3	13L	13R	3	18	A	45	26.9	19.3	-7.6	2250
4	11L	11R	3	18	A	57	19.3	11.7	-7.6	2850
5	10L	10R	2	14	A	42	11.7	7.8	-3.9	2100
6	2L	2R	0	10	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 <p> Reverse Drop Brush 32'. Download PDF for full description.</p>

Item	3L-7L-13L-13R	8L-12L-13L-13R	13L-17L-13L-13R	13L-13R-17R-13R	13L-13R-12R-3R	13L-13R-7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle/Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	7.67	2.5	1.02	1.02	2.5	7.67

