



Kaamoskeli 3 osio

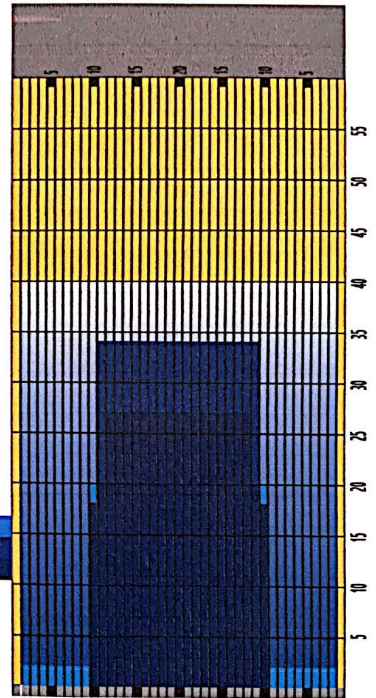


Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	13.6 mL	Reverse Oil Total	10 mL	Volume Oil Total	23.6 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.
1	2L 2R	2	18	A	74	0.0	2.5	3700	
2	10L 10R	3	18	A	63	2.5	10.1	7.6	3150
3	10L 10R	4	18	A	84	10.1	20.3	10.2	4200
4	12L 12R	3	18	A	51	20.3	27.9	7.6	2550
5	2L 2R	0	22	A	0	27.9	33.0	5.1	0
6	2L 2R	0	30	A	0	33.0	40.0	7.0	0

START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.O.R.
1	2L 2R	0	30	A	0	40.0	34.0	-6.0	0
2	11L 11R	5	22	A	95	34.0	18.5	-15.5	4750
3	10L 10R	5	18	A	105	18.5	5.8	-12.7	5250
4	2L 2R	0	14	A	0	5.8	0.0	-5.8	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L-15L-15R	8L-12L-15L-15R	13L-17L-13L-15R	18L-18R-17R-13R	15L-15R-12R-8R	15L-15R-7R-3R
Description	Outside TrackMiddle	Middle TrackMiddle	Inside TrackMiddle	Middle: Inside Track	Middle: Middle Track	Middle: Outside Track
Track Zone Ratio	11	1.86	1	1	1.86	11

