



# Kesäkisa -24 1 osio

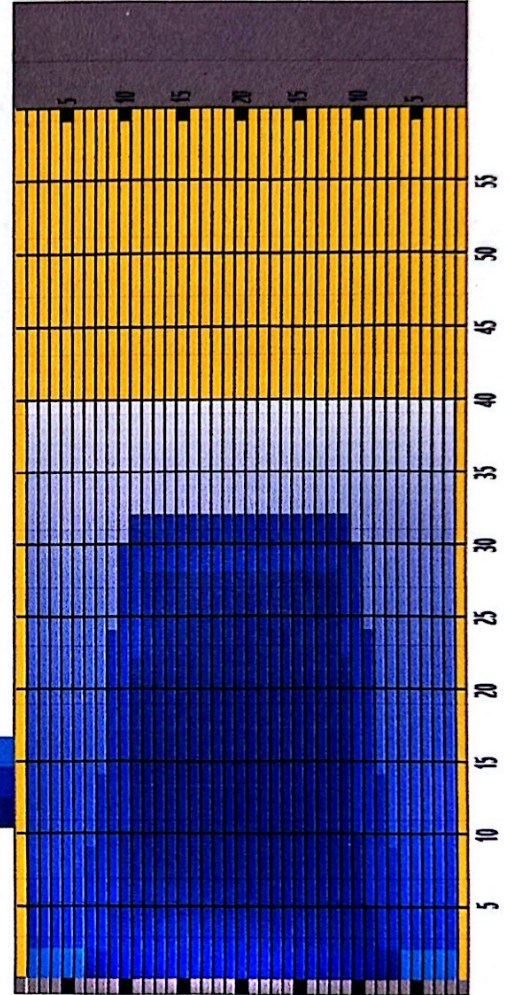


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	12.45 mL	Reverse Oil Total	11.5 mL	Volume Oil Total	23.95 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	9L	9R	1	18	A	23	2.5	5.0	2.5	1150
3	10L	10R	2	18	A	42	5.0	10.1	5.1	2100
4	11L	11R	4	22	A	76	10.1	22.5	12.4	3800
5	12L	12R	2	22	A	34	22.5	28.7	6.2	1700
6	2L	2R	0	26	A	0	28.7	40.0	11.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	32.0	-8.0	0
2	11L	11R	1	18	A	19	32.0	29.5	-2.5	950
3	10L	10R	2	18	A	42	29.5	24.4	-5.1	2100
4	9L	9R	4	18	A	92	24.4	14.2	-10.2	4600
5	8L	8R	2	18	A	50	14.2	9.1	-5.1	2500
6	7L	7R	1	14	A	27	9.1	7.2	-1.9	1350
7	2L	2R	0	10	A	0	7.2	0.0	-7.2	0

Cleaner Ratio Main Mix                    5:1      Forward  
 Cleaner Ratio Back End Mix            5:1      Reverse  
 Cleaner Ratio Back End Distance      59      Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.55	1.52	1	1	1.52	9.55

