



Kesäkisa -24 2 osio

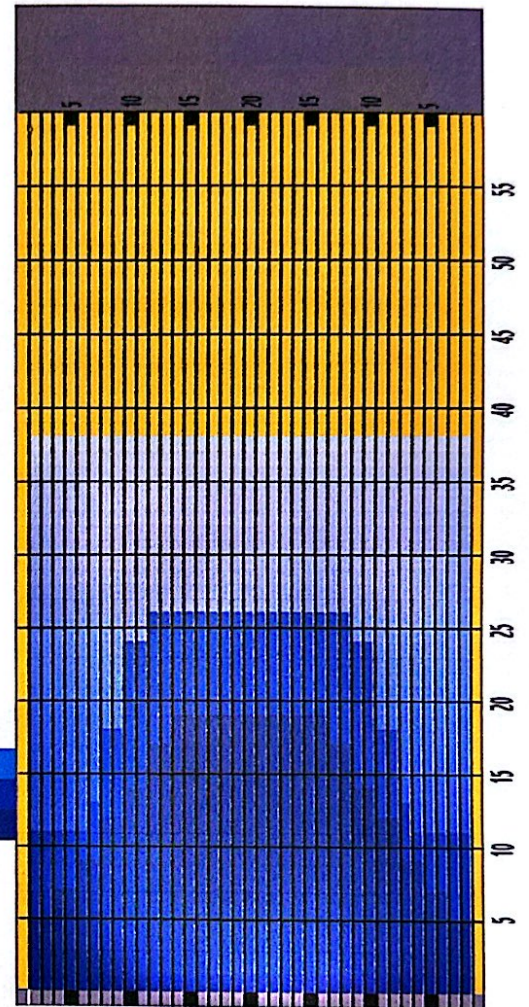


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.3 mL	Reverse Oil Total	10.5 mL	Volume Oil Total	24.8 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	4L	4R	1	14	A	33	5.9	7.8	1.9	1650
3	6L	6R	1	14	A	29	7.8	9.7	1.9	1450
4	8L	8R	1	18	A	25	9.7	12.2	2.5	1250
5	10L	10R	1	18	A	21	12.2	14.7	2.5	1050
6	12L	12R	1	18	A	17	14.7	17.2	2.5	850
7	14L	14R	1	18	A	13	17.2	19.7	2.5	650
8	2L	2R	0	26	A	0	19.7	38.0	18.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	38.0	26.0	-12.0	0
2	12L	12R	1	18	A	17	26.0	23.5	-2.5	850
3	10L	10R	2	18	A	42	23.5	18.4	-5.1	2100
4	8L	8R	2	18	A	50	18.4	13.3	-5.1	2500
5	7L	7R	1	18	A	27	13.3	10.8	-2.5	1350
6	2L	2R	2	14	A	74	10.8	6.9	-3.9	3700
7	2L	2R	0	14	A	0	6.9	0.0	-6.9	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-8R	18L-18R-7R-3R
Description	Outside TrackMiddle	Middle TrackMiddle	Inside TrackMiddle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	243	127	1.01	1.01	1.27	243

