



kesäkisa Jakso 3

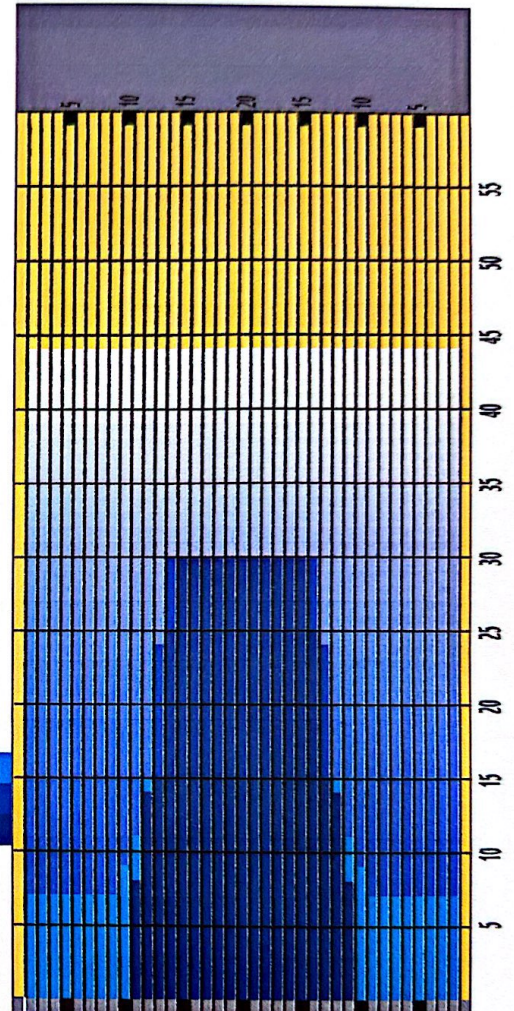


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	6.95 mL	Volume Oil Total	23.6 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	10L	10R	1	14	A	21	7.9	9.8	1.9	1050
3	11L	11R	1	14	A	19	9.8	11.7	1.9	950
4	12L	12R	2	14	A	34	11.7	15.6	3.9	1700
5	14L	14R	4	18	A	52	15.6	25.8	10.2	2600
6	15L	15R	2	18	A	22	25.8	30.9	5.1	1100
7	2L	2R	0	26	A	0	30.9	44.0	13.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	44.0	30.0	-14.0	0
2	14L	14R	2	22	A	26	30.0	23.8	-6.2	1300
3	13L	13R	4	18	A	60	23.8	13.6	-10.2	3000
4	12L	12R	2	18	A	34	13.6	8.5	-5.1	1700
5	11L	11R	1	18	A	19	8.5	6.0	-2.5	950
6	2L	2R	0	14	A	0	6.0	0.0	-6.0	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.8	3.33	1.09	1.09	3.33	4.8

