



# Kesäkisa Jakso 1

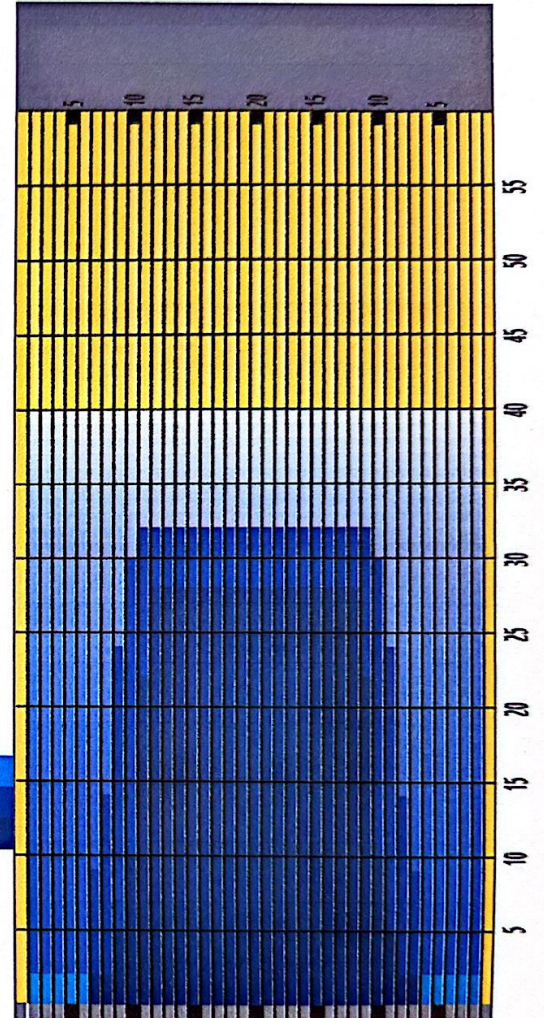


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	12.45 mL	Reverse Oil Total	11.5 mL	Volume Oil Total	23.95 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	9L	9R	1	18	A	23	2.5	5.0	2.5	1150
3	10L	10R	2	18	A	42	5.0	10.1	5.1	2100
4	11L	11R	4	22	A	76	10.1	22.5	12.4	3800
5	12L	12R	2	22	A	34	22.5	28.7	6.2	1700
6	2L	2R	0	26	A	0	28.7	40.0	11.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	32.0	-8.0	0
2	11L	11R	1	18	A	19	32.0	29.5	-2.5	950
3	10L	10R	2	18	A	42	29.5	24.4	-5.1	2100
4	9L	9R	4	18	A	92	24.4	14.2	-10.2	4600
5	8L	8R	2	18	A	50	14.2	9.1	-5.1	2500
6	7L	7R	1	14	A	27	9.1	7.2	-1.9	1350
7	2L	2R	0	10	A	0	7.2	0.0	-7.2	0

Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.55	1.52	1	1	1.52	9.55

