



# Kesäkisa Jakso 2

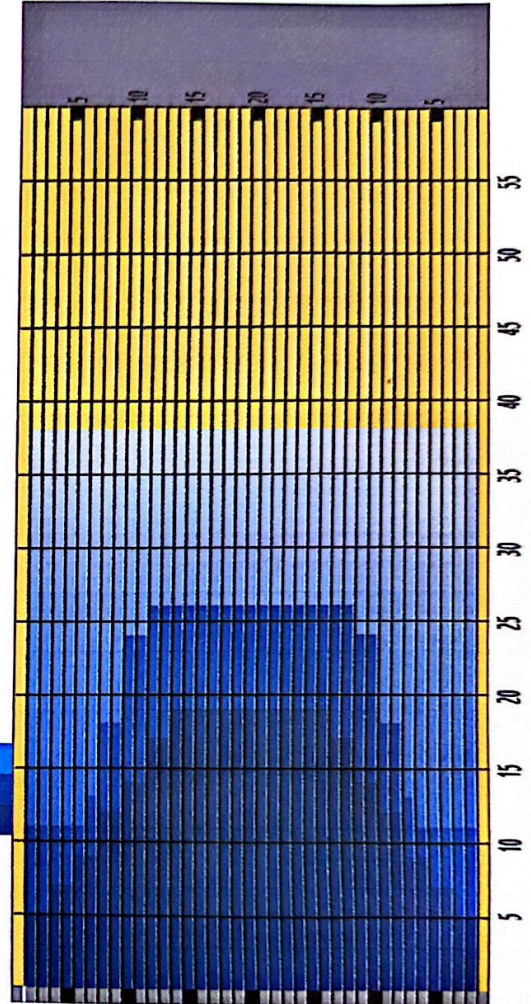


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.3 mL	Reverse Oil Total	10.5 mL	Volume Oil Total	24.8 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	4L	4R	1	14	A	33	5.9	7.8	1.9	1650
3	6L	6R	1	14	A	29	7.8	9.7	1.9	1450
4	8L	8R	1	18	A	25	9.7	12.2	2.5	1250
5	10L	10R	1	18	A	21	12.2	14.7	2.5	1050
6	12L	12R	1	18	A	17	14.7	17.2	2.5	850
7	14L	14R	1	18	A	13	17.2	19.7	2.5	650
8	2L	2R	0	26	A	0	19.7	38.0	18.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	38.0	26.0	-12.0	0
2	12L	12R	1	18	A	17	26.0	23.5	-2.5	850
3	10L	10R	2	18	A	42	23.5	18.4	-5.1	2100
4	8L	8R	2	18	A	50	18.4	13.3	-5.1	2500
5	7L	7R	1	18	A	27	13.3	10.8	-2.5	1350
6	2L	2R	2	14	A	74	10.8	6.9	-3.9	3700
7	2L	2R	0	14	A	0	6.9	0.0	-6.9	0

Cleaner Ratio Main Mix                    5:1      Forward  
 Cleaner Ratio Back End Mix            5:1      Reverse  
 Cleaner Ratio Back End Distance      59      Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-3R	13L-18R-7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle/ Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	2.43	1.27	1.01	1.01	1.27	2.43

