



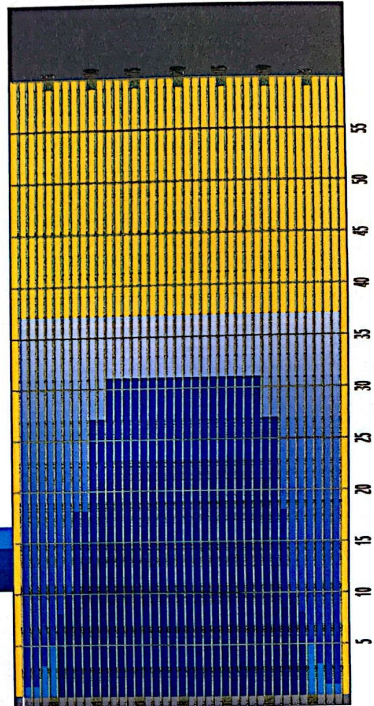
Naisten Sm Raisio 2022



Oil Pattern Distance	37	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.7 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	26.45 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

START	STOP	LOADS	SPEED	TANK	CROWD	START	END	FEET	TOL.	
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	4L	4R	1	14	A	33	1.9	3.8	1.9	1650
3	5L	5R	1	14	A	31	3.8	5.7	1.9	1550
4	7L	7R	2	14	A	54	5.7	9.6	3.9	2300
5	9L	9R	2	14	A	46	9.6	13.5	3.9	2300
6	11L	10R	3	18	A	60	13.5	21.1	7.6	3000
7	13L	12R	1	18	A	16	21.1	23.6	2.5	800
8	2L	2R	0	22	A	0	23.6	31.0	7.4	0
9	2L	2R	0	26	A	0	31.0	37.0	6.0	0

START	STOP	LOADS	SPEED	TANK	CROWD	START	END	FEET	TOL.	
1	2L	2R	0	30	A	0	37.0	31.0	-6.0	0
2	12L	11R	1	26	A	18	31.0	27.4	-3.6	900
3	10L	9R	3	22	A	66	27.4	18.1	-9.3	3300
4	8L	8R	3	18	A	75	18.1	10.5	-7.6	3750
5	7L	7R	1	18	A	27	10.5	8.0	-2.5	1350
6	6L	6R	1	18	A	29	8.0	5.5	-2.5	1450
7	2L	2R	0	14	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-9R	18L-18R-7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle/Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	4.77	1.33	1	1	1.21	4.77

